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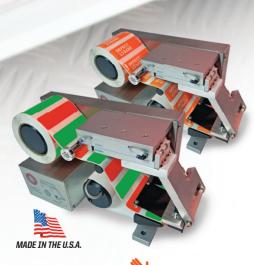
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Acclimating to Automation



Angel Morris Editor

Even before the phrases "work from home" and "hybrid employment" became part of everyday vernacular, the world was growing increasingly aware of its changing workplace environment. Automation and artificial intelligence had already begun transforming business and production, with machines not only complementing work done by humans but, in some cases, replacing people altogether. What does this mean for society as a whole and for the converting industry specifically?

Undoubtedly, it means a shift in not just the way companies do business and in employers'

mindset, but also in the relationship between employees and the machines that are their co-workers ... in some cases, maybe even their bosses. From this day forward, some people will lose their positions to machines and be forced to enter new occupations altogether, while others will have to adapt to the growing role machines play in their workplace. A few examples we've already been acclimated to include automated voice systems, self-checkout lines and digital banking replacing receptionists, cashiers and tellers.

From robots run by computers in stockrooms and warehouses to robot-assisted medical procedures, there are few, if any, professions immune to the changing landscape brought about by automation and AI. Research robots are shifting the fields of law, finance and journalism, while others tackle jobs of counting, sorting and service — like those in pharmacies, post offices and restaurants.

To employers, the use of robots and machines is enticing for a number of reasons, including lower overhead costs (salaries, benefits and the physical office space taken up by humans), to faster production with fewer errors. Research suggests that nearly all occupations will be impacted by automation, and, while we will still rely on people skills in the realms of communication, management and general expertise, those, too, will shift in relation to their machinal counterparts. Required skills, workflow and jobs themselves will change as technologies continue to develop and evolve.

So, how does one determine the right level of automation in converting projects? This month's cover story offers three keys to successfully making that decision. Automated static control with the installation of static dissipaters is addressed in this issue, and we take a look at quality control in the print manufacturing process — which utilizes a combination of automated and human interaction. Just as businesses and employees had to adapt during and post pandemic, both will need to continue to adjust by managing the pros and cons of evolving technology. Customers will look to experienced converters to guide them toward the best levels of automation for their production goals.

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The Right Level of Automation for Your Converting Project

By Scott Chambers, Business Development Manager for Strouse

Automation isn't the future. It's here today, and without using it wisely, most companies are at a competitive disadvantage. Yet, automation isn't an "all or nothing" decision. There are levels of automation, especially in converting, that make it easier to start working smarter and more efficiently.

This article explores various automation levels and uses examples to magnify the importance of automation within everyday converting projects.

The Customer, Not the Converter, Dictates the Automation Level

Once upon a time, manual manufacturing was the only way to assemble a product. Today, manual labor is far from extinct, but things have moved significantly in that direction. In the end, manufacturing has always been, and will forever continue to be, about meeting customer requirements and maximizing profitability.

When it comes to automation and technology, customers nearly always want to use the latest tools to increase productivity, if budget allows. Production goals can drive converters' R&D efforts, which can include collaboration on what future equipment and engineering processes align with their goals. The way the goal can be completed most profitably is the winner.

The term "automation" can mean one thing to a manufacturer — maybe a single dispenser

machine — while to another, automation is 150 dispensers in a very complex line. In addition to defining what automation means, what level of automation is best for their needs is also debatable.

Applying product parts by hand, or manual manufacturing, can be partially combined with automated equipment to be more semi-automatic. This could involve people moving parts from one stage to another in an assembly line, for instance.

In fully automated (all robot) manufacturing, the only human interaction within production processes may be loading input rolls and removing finished product. The rest of the process, from performing all actions to moving parts from one space to another, is all done by machines. This complex line needs to be foolproof before beginning production; otherwise, the line will stop and render the technology useless.

It comes down to an important question: What are you looking for from automation? Do you need to make more products? Make them more accurately? Make them more efficiently (is reducing labor the goal)?

Your answers drive your design for automation, similar to "design for manufacturability."

Once you know your goal, design around that goal. Does your product fit machines that are already in place, or are machines being purchased specifically to make the product? An experienced converter helps guide customers to proper determinations and the best processes.

The 3 Keys to Determining Automation Level

Automation is often the answer to a production challenge, yet



In fully automated manufacturing, human interaction may be very limited.

that solution can be executed on numerous levels. Depending on the customer's needs, the three factors that drive an automation level include:

1. Volume — "How many do you need?" Scaling up to meet demand is no simple task. If a company has been manually assembling a product and needs to increase production significantly, confusion (and possibly fear) may be the initial reaction.

Automation could be the answer, yet how many units usually triggers the use of automation? 10,000? 1 million? Even that simple request can seem like a mystery, at least at first glance, because it really depends on the product. A task that a person can accomplish manually in three seconds should be looked at differently than a task that takes 30 minutes to complete. The level of gain may not justify the expense of automation in some instances.

A complete throughput/ca-pacity/needs evaluation is required

to determine what volume triggers the use of automation, either semi or full. So, in theory, making 1,000 labor-intensive parts could be a great candidate for automation.

2. Time — "When do these need to be finished?" The speed at which a product needs to be delivered can change everything. If it's needed immediately, full automation is out the window because it usually takes at least six months to develop, build and get a fully automated line up and running. In contrast, you can get a semi-automated line up relatively quickly.

Here's an example. A company wants to bring a part to market by year's end. The product schedule needs to include designing a prototyped part (if it doesn't already exist) in order to develop the machine and have it ordered by a specific date to meet the launch.

Then you'll need to design machinery and make 200,000 parts within the last eight months of the year. You'll be hard-pressed to meet that deadline with a fully

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Adhesive Component Assembly Automation

automated line. However, you could get a semi-automated line up relatively quickly and start producing parts.

3. Cost — "What's your budget?" A company may need to scale up to be competitive, yet the amount of available labor either can't get it done or can get it done, just too expensively. Automation is a likely solution, yet having a realistic budget is imperative.

As mentioned earlier, some manufacturers may already have the automation; a shiny, new machine. So, they want to engineer the part or product around its abilities instead of designing the part or product for automation, figuring out the best way to make it accurately and efficiently. Sometimes this can work, but other times, it may require a re-evaluation of the project.

Accuracy. Repeatability. Culture.

Humans can't do everything. We can do a lot but not always accurately enough for some projects. Robotics are more accurate than the hand can place it, and sensors ensure precision in ways no person can. Plus, machines do it correctly time after time.

A good example is microfluidic devices. Imagine a 20-layer lab-on-a-chip device. Volume may only be 10,000 per month (a number that's a candidate for manual manufacturing), yet the pieces require incredible precision to be assembled correctly. Automation is the ONLY way to go for products like these when a large amount of assembly is necessary, and repeatability is vital.

Here's another, much different, example. A part needs to adhere to a simple plastic piece. Sounds easy, right? Well, it needs to be extremely accurate — even the smallest deviation causes the part to fail — so it can't be done by hand. This process is a good candidate for semi-automated; a human does the setup, and the machine ensures that accuracy and repeatability are high.

Now, some converters aren't able to consistently produce products that meet specifications. That's when culture enters the picture, something that may not be top-of-mind when you consider automation, but you should.

Expensive automation — a piece of high-end equipment — is useless when the line shuts down because of poor quality. A true dedication to performance (accu-

racy and repeatability) sets some converters apart, so no matter what industry and what level of automation is required, the right converter can handle it.

Converter Guidance Makes it Happen

OK, now put all three keys to determining automation level — volume, time, cost — in a blender. Why? Because coordinating all of these, which is absolutely necessary, has to be done comprehensively, with the big picture in mind. This is why a converting partner dedicated to performance is so important.

One final example! A task, one of many in a long assembly line, requires a custom solution. A specific machine (a certain level of automation) may need to be built that performs that exact task. An experienced converter will work with an automation house to solve the problem. Then, it simply needs to be integrated into the assembly line.

To compete in manufacturing in the U.S., a company needs to apply some level of machinery automation. And as obvious as automation may be as an answer to a challenge, actually making it happen could seem like climbing a mountain. Leaning on the experience and expertise of the right converter can take you far.

ABOUT THE AUTHOR

Scott Chambers is the VP of Marketing and Sales at Strouse, a leader in the custom adhesive and flexible material solutions industry. He can be reached at dchambers@ strouse.com.











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How do we install static dissipaters so that they work? How do we know if they work?

By Dr. Kelly Robinson, Founder, Electrostatic Answers

Static can shock operators, cause materials to jam, damage our products and ignite a fire. Prevent these problems by installing static dissipaters. How do we know that a static dissipater works properly? How can we decide if one location is better than another for installing a dissipater?

Neutralization efficiency measures the performance of the dissipater in Figure 1. We can define the neutralization efficiency b as the percentage of static dissipated.

$$\eta = \frac{\Delta E}{E_{in}} = \frac{E_{in} - E_{out}}{E_{in}} = 1 - \frac{E_{out}}{E_{in}}$$

For example, if we measure *Ein* in Figure 1 to be 5kV/cm and *Eout* to be 1 kV/cm, the neutralization efficiency *b* is 80 percent.

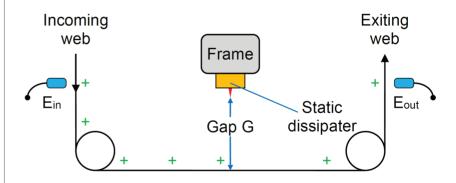


Figure 1: The dissipater neutralizes most of the static.

$$\eta = 1 - \frac{\left(1\frac{kV}{cm}\right)}{\left(5\frac{kV}{cm}\right)} = 80\%$$

We want the neutralization efficiency to be 100 percent so that

all of the static is dissipated. However, dissipaters are not perfect. The neutralization efficiency of tinsel, static brushes and other passive dissipaters should exceed 80 percent. Powered static bars should dissipate at least 95 percent of the static.

Table 2: 3-step static dissipation process

#	STEP	DESCRIPTION
1	Generate ions	Dissipater design
2	Move ions	Installation geometry
3	Deposit ions	Web speed

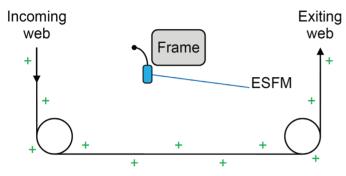


Figure 3: Replace the static dissipater with an electrostatic fieldmeter (ESFM).

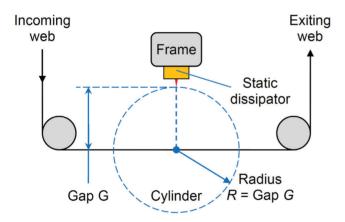


Figure 4: The cylinder must be empty.

To get the best performance, think about dissipating static as the 3-step process in Table 2.

Most static dissipaters generate plenty of ions. Tinsel, static brushes and other passive dissipaters with sharper points or smaller bristles generate more ions. Powered static bars with more pins and that operate at higher voltages generate more ions.

Moving the ions generated by the dissipater to the charged web is determined by the installation geometry. Install the dissipater so that it "sees" the static. By this, I mean that the electric fields from the static on the web must reach the dissipater. Imagine that we replace the static dissipater in Figure 1 with the electrostatic fieldmeter (ESFM) in Figure 3. If the ESFM responds to the static on the web, then the static dissipater will also respond to the static. And, if the ESFM reads zero when there is charge on the web, then the static dissipater will be ineffective.

We can visually inspect the installation geometry to see if

the static dissipater will work. In your mind's eye, draw a pencil line across the web in Figure 4 below the static dissipater. The line becomes the center of a cylinder that expands out until it touches the dissipater. So, the radius of the cylinder will be gap G. This cylinder must be empty for the static dissipater to function properly.

The ions generated by the static dissipater move pretty fast through the air. For example, for a small electric field of 2 kV/cm (5 kV/in), ion move at about 40 m/s. Still, it takes some time for the ions to move from the dissipater to the web. If the gap G is 3 inches, ion reach the web in about 2 ms (0.002 s).

For good neutralization efficiency, the web speed *Uweb* should be slow enough for the web to be inside the cylinder 10 times longer than it takes for an

$$U_{\text{web}} \leq \frac{2G}{10T_{\text{lon}}} \approx \frac{2(3in)}{10(0.002s)} \left(\frac{1}{12} \frac{ft}{in}\right) \left(60 \frac{s}{min}\right) = 1,500 \frac{ft}{min}$$

ion to reach the web.

With a good installation, static dissipaters should work well at web speeds up to an estimated web speed of about 1,500 fpm.

Neutralization efficiency is a good metric for static dissipater performance. We can measure the neutralization efficiency of a dissipater using an ESFM to measure the static on the entering web and on the exiting web. When properly installed, the static dissipater is the closer to the web than everything else. And, when installed properly, static dissipaters should work well up to web speeds of about 1,500 fpm (~500 mpm).

For more information, contact Kelly.Robinson@Electrostatic Answers.com.

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Quality Control Starts with Prepress

How QC and Prepress Connect to Prevent Press Errors

By Mike Agness, HYBRID Software executive vice president, Americas

Clearly, quality control (QC) is important for the successful production of superior products. QC happens throughout the print manufacturing process — from design where the idea is created, to prepress where the design is executed, to the manufacturing

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stages — from print to finishing. Part of a successful QC program is communication between all these people — and software and equipment — involved in the print process.

Inline press inspection systems let a printer examine a print image, even while it's running through the press at considerable speeds. Referring to a still image of the artwork, they can monitor production, guaranteeing exceptional quality standards, starting with the first image.

Cameras look at several



Artwork without zones.



BST Zones.

critical areas of the package, such as registration, traps, process print, color, vignettes, reverse print and readability of barcodes — perhaps the most important component, as that is how everyone earns money.

In many cases an inline QC inspection system needs to inspect an entire print. However, often there are pieces that are, reasonably, not critical to the success of the printed product. So, it is imperative for the inspection system to focus on the areas of highest concern. The prepress department takes time to focus on these areas related to the product. Why wouldn't they also set up this focused inspection?

It starts with prepress

A good prepress workflow can relay the vital components of a package design to the inspection system. Workflows anticipate, correct and report QC problems throughout the process before a job goes to press. Beyond all of the prep work, they conduct:

Preflighting to find PDF



Preflighting finds PDF file issues, such as incorrect color spaces, missing fonts and low-resolution images.

file issues, such as incorrect color spaces, missing fonts and low-resolution images;

- Comparisons between the original artwork and the file sent to the RIP;
- Detecting and replacing barcodes, when needed;
- Assessing maximum ink coverage and minimum dot breakouts;
- Dot gain and press gamut simulations; and
- Misregistration previews to check trapping efficiency

Because the prepress department works on the graphics of a package before it is printed, they know what graphic pieces have been prepared and where, exactly, each component exists on the package.

That information can be sent along to the inspection system for print. Why rely on someone else to feed this important information to the inspection system, when the prepress operator knows with exact precision where the important components are?

Getting in the zone

A good workflow, one that prepares art for print, can help to define the important areas — zones — to inspect areas as well as clarify variable data for the data stream that is printed on a digital press. Barcodes are here. Can you see them? Text is here. Can you read it? Color graphics are here. Is there good saturation?

This also applies to concerns like repeat lengths, n-up impositions and defining the inspection zones. Prepress can define different inspection requirements for each zone, making them more or less stringent as necessary. Certain zones can be inspected in more detail than others.

Preparing graphics for inspection is key to making sure there is consistency. A good RIP will process a raster image that allows the QC inspection system — the camera — to exactly compare between the PDF file and the printed result. One of the many requirements is to render an incoming PDF design file to match

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the resolution of the final printed graphics.

The data is supplied as open communication formats, and best through API calls from other MIS and workflow systems, allowing

them to be set up without additional intervention by the press/ inspection operator. Not only are set-up times significantly reduced; there are fewer problems arising from repeated entry of the same

data at different times.

Why is accuracy important? For example, there could be an instance where the inspection system says a job is failing on every print due to an observed hairline. If the resolutions between the PDF comparison file and what is being printed on press are minutely different, it can cause a problem with rounded up or down pixels. While a line in a non-print masked area is not a problem, the inspection system reported it. When you look, you see it's no problem at all.

The same requirements that make workflows effective apply to QC systems. It's helpful for them to have an open architecture integrating all production and business systems. With open backand-forth connections between the workflow and ERP system, many questions are answered like, does the job pass or fail?

A note about color

Color consistency is imperative, as it relates to brand recognition, particularly compared to other products on the shelf. QC systems can work cooperatively with prepress color management systems, coordinating spectrophotometer settings and color expectations.

Software can help prepare data for inline spectral color measurement. Color, density or tone values are usually entered manually, or imported as CxF files. The systems can immediately provide detailed color image information with an instant readout of the printed piece from inside the press.

The QC system can be continuously given color data updates during the print job, help-

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ing press operators to stay within tolerances. It replaces evaluating print samples that would normally be performed from a light table.

Inspecting variable data

Many graphic components involve dynamic variable data such as different barcodes or alphanumerical — serialized or randomized — sequences. Because dynamic printing is very often an important feature of packaging, it is important that QC systems can work with them, assessing both readability and content.

A good QC system can read the data and keep it in memory; for example, to assure a number does not replicate. That's imperative for products like pharmaceuticals.

What if variable data is incorrect — unreadable, out of specification or perhaps even incorrectly duplicated? The job can be removed, reprinted and remanufactured. It's better than releasing the product into the field.

Results

There are many benefits of a good, integrated QC system with prepress data. They include a very targeted system that identifies what is truly important, perhaps even accelerating the press run. This can also result in reduced waste and, most important, superior packaging that makes the customer happy.

ABOUT THE AUTHOR

Mike Agness, **HYBRID Soft**ware executive vice president, Americas and previously vice president of sales for HYBRID North America — joined HYBRID Software in 2011 after a long career at Pitman Company and Agfa Corp. He brings a strong blend of technical and sales experience to HYBRID Software and its customers. He can be reached by email at: mikea@ hybridsoftware.com.



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Rust to Tech: Part 4

By Susan Stansbury, Industry Consultant

This is Part Four of our series: Rust to Tech. This edition is another indication that converting and associated industries have made a leap from the old rust belt days into a world of technology and advancement.

Here I cite instances of converting markets with associated manufacturing technologies. One example of how to begin the overview is to look at one company supplying numerous markets and using tech developments to serve customers using a nucleus of strengths.

A Rebel Converter

Labeling and product identification in packaging are essential to consumer interest and recognition. In the canister wipes segment, Rebel Converting's X-Treme canisters feature digital high-resolution printing which allows print of any design or graphic. Labels can be sequentially numbered, have different sets of numbers on them, or include unique images. The labels are in-molded — melted into the canister for durability.

With the approach taken by Rebel Converting to do digital printing, prototyping becomes easier. Artwork changes are quick with short lead times. Full digital technology allows Rebel to provide customers with sample canisters identical to those from a final production run. Canisters are prototyped for customers to test market new products, brands and designs.



Blister packs can be far more eco-friendly than bottle packaging.

Sustainability & Environment

Some say plastics will never be biodegradable. Responding to market interest, Suominen, a U.S. and European supplier, has introduced a nonwoven substrate, Hydraspun Circula, which is biodegradable, plastic-free and can be used in multiple applications.

STEM is a new line of bug killer sprays and mosquito repellents that is powered by botanical extracts formulated in combinations to optimize effectiveness. The entomologist-tested and scientifically engineered one-stop pest control shop is designed to be effective in killing or repelling bugs, but safe to use around humans and pets. The plant-derived active ingredients like lemongrass, mint and rosemary oils help fight nature with nature. STEM insecticides and repellents have no added dye, fragrance or harsh chemical odor.

Producers are addressing traditional blister packs with paper, film, plastics and foils used to protect medical and specialty contents. For example, Keystone's Ecoslide-RX compliance package includes updated re-closable safety features. The award-winning Ecoslide-RX is made from 100 percent recyclable paperboard and is easily separated from its internal blister for recycling. The blister is disposed of but contains only a fraction of disposable plastic when compared to bottles.

According to *Converting Quarterly* which features web processing and finishing technologies, there are three "top trends:"

- Flexible structures, including flex packs, emphasizing medical devices and pharmaceuticals;
- Sustainability with newer recyclable polymers as an alternative to biodegradables; and
- Printed electronics specifically with growth in the healthcare industry.

Digital Manufacturing

Procter & Gamble and Microsoft Corp. have announced a new col-



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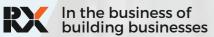
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laboration to leverage the Microsoft Cloud impacting the future of digital manufacturing at P&G. The two companies will co-innovate to accelerate and expand P&G's digital manufacturing platform and leverage the Industrial Internet to bring

products to consumers faster and improve productivity to reduce costs.

"Together with Microsoft, P&G intends to make manufacturing smarter by enabling scalable predictive quality, predictive maintenance, controlled release, touchless operations and manufacturing sustainability optimization — which has not been done at this scale in the manufacturing space to date," according to P&G.

Further on the equipment side, current production lines increasingly include automation with complete system integration to ensure that synchronized conveyors, modules and robots work perfectly with upstream and downstream equipment.

Following the pandemic, with supply chain materials and logistics issues, U.S. manufacturers are moving to make more parts and substrates domestically. In addition, according to Deloitte, "The manufacturing industry is building back fast, undeterred by significant labor and supply chain challenges."

The stress on disposables retailers from wipes to masks and tissue products has led to manufacturers making a wider array of items inhouse. Why order from afar when, "We can expand our capabilities and make it right here." Enabling that determination is continued sales growth. Protective inventory build-up also is far removed from the just-in-time era.

Many of these examples are leading indicators of the next generation of technologies that will be "disruptive." This will change the converting world for manufacturers. Coming up is the last chapter in this series focusing on disruptive technologies.

ABOUT THE AUTHOR

Susan Stansbury is a converting advocate with extensive experience in the paper, converting, printing and related industries serving in roles including sales and marketing management.

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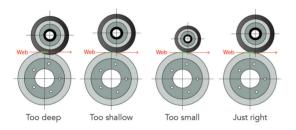
Let's Cut to the Point: Shearing Accuracy Can Make or Break You

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My material plows and crimps.

When the overlap of the top slitter blade and the bottom blade is too deep, the material is pushed down and the quality of the cut suffers.

The material is chipping.

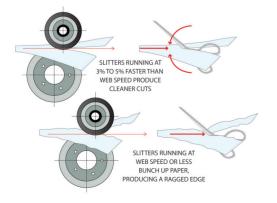
Incomplete cuts occur when the blade overlap is too shallow, causing the blade to skip.

I have numerous cutting issues.

Time and use can cause the top blade to wear down and become too small, causing the cut point to move.

Is my slitter speed set for flawless results?

Setting the slitter to an optimal speed produces clean cuts.



The web bunches or tears and has a ragged edge.

Running slitters at web speed or less may cause the web to bunch or tear, producing a ragged edge.

I have a clean cut.

Overspeeding the bottom band speed by 3 to 5 percent faster than the web speed increases cut quality and reduces the possibility of web breaks.

How do cant angles affect my blade life?

The right cant (shear) angle contributes to a longer blade life, which can reduce interruptions to your production and save money in the long-term.

My blades wear out quickly.

The steeper the cant angle, the faster the blade will wear.

I need to measure my cant angle.

Insert a feeler gauge between the top blade and the bottom band behind the cut point. The greater the chord (a straight line joining two points on a curve), the larger the measured gap will be.

How else can I make my blades last longer?

Seating the top blade each time a new blade is installed is a quick way to considerably increase blade life.

- Step 1 Hold back on the bearing assembly to soften the initial contact between the top blade and bottom band when the blade is side loaded.
- Step 2 Turn the blade in the opposite direction that it turns during normal operation. Continue spinning for three to four revolutions.
- Step 3 Turn the blade in the direction of normal operation. While turning the blade forward, work the blade back and forth causing it to slip against the bottom band. Continue until the top blade runs quiet and feels smooth against the bottom band.

Find helpful specifics in our full training guide. Fill out the form at valleygrinding.com/guide for a free download.



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Labelexpo Americas 2022 Show Preview

Turn Your Converting Playbook from Good to Great

Registration for the 17th edition of Labelexpo Americas, the region's largest label and package printing technology trade show, continues. Returning to Donald E. Stephens Convention Center in Rosemont, IL September 13-15, the hotly-anticipated three-day show is set to reunite the industry, with hundreds of live demonstrations, a digital embellishment trail, a two-day topical conference and two expert-led master classes.

"Our whole team is very excited to be finally welcoming the industry back to a Labelexpo. Labelexpo Americas 2022 will be the first time since the start of the global pandemic that many suppliers have had the chance to showcase their latest technology developments and we are thrilled to see the amount of working equipment that will be running at Labelexpo this year," said Tasha Ventimiglia, show director.

Since it began, the biennial Labelexpo Americas has become established as the region's leading event of its kind for label and package printing professionals, brand owners, label/packaging designers and related industry suppliers. Themed "Turn Your Converting Playbook from Good to Great," the focus for this year's show is improving one's converting business. Spread across five exhibition halls, more than 400 exhibitors will be taking part, including: ABG, Avery Dennison, Cartes, Domino, Durst, Epson, Fujifilm, HP, Konica Minolta, Mark Andy, MPS, Omet, Screen USA, UPM Raflatac and Xeikon.

Complementing the main



exhibition is a digital embellishment trail, which will highlight experts in this area with live demonstrations showcasing the ways it can transform a converting business.

Attendees will also be able to learn about ways in which they can make their business, and the wider label and package printing industry, more sustainable, by attending a themed area sponsored by TLMI.

The popular educational program comprises a two-day conference program September 13-14, tackling the industry's biggest issues including M&A, automation, diversification and supply chain challenges. Two half-day expert-led master classes September 14-15, run in association with the Label Academy, will cover digital embellishment and self-adhesive label materials.

Also taking place, on the evening of September 13, is the prestigious annual Label Industry Global Awards, which recognize key achievements in

the label and package printing sector. Categories include the Rising Star and Environmental Sustainability Awards, plus the individual R Stanton Avery Global Achievement and Innovation Awards. For more details, visit www.labelawards.com. This will be followed by a special industry reunion party hosted by the show organizers.

Converters can find out more about Labelexpo Americas 2022 by attending one of several roadshows in California, Toronto and Ohio in the run-up to the show. Email edandridge@labelexpo.com for details.

The show is again strongly supported and endorsed by trade bodies TLMI, FPA and FTA, plus FINAT – who is also sending a large delegation of European converters to the show. An early bird entry price of \$60 applies until August 28, with other discounts available. To register, visit www.labelexpo-americas.com. Follow Labelexpo on Twitter at @Labelexpo or visit www.labelexpo.com.



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AICC Launches New Streaming Site

AICC, The Independent
Packaging Association, has
launched two new
sites, AICC NOW
and Packaging
University, to bring
online information and education
to its members.

AICC NOW brings all of AICC's videos and online content to one location. The platform will enable AICC members to search AICC's vast media offerings, including AICC Packaging University content, webinars, podcasts, Ask the Expert resources, whitepapers, training videos, interviews and more, past and present, for the information they need to grow.

"The new platform greatly simplifies ease of access for our members," Gary Brewer, President, Package Crafters, Inc., and AICC Education Committee Chair, said.

AICC NOW will have content available to educate employees and promote the industry to the public. Brewer explained, "Current development of One Point Lessons on the new platform and Public Service Announcements for social media channels bolster our never-ending commitment to recruit, educate and retain great individuals for our industry."

AICC has also moved its 100 free online courses to a new platform, Packaging University. The new site gives members the same excellent education they have come to expect from AICC, with the easier access they asked for and new tools and search functions.

AICC President Mike D'Angelo said, "AICC content growth has been exploding, and members needed a better way to access and navigate all that is available and all that will come. AICC Now is the right tool to bring the entire catalogue of great information to each member based on their needs."

AICC's latest innovative member benefit can be seen at NOW.AICCbox.org. Call (703) 836-2422 for more information.



FPA Publishes 2022– 2023 Flexible Packaging Buyer's Guide

The Flexible Packaging Association (FPA), the leading advocate and voice for the growing U.S. flexible packaging industry, has released the 2022–2023 Flexible Packaging Buyer's Guide.

The Buyer's Guide provides a detailed listing of FPA members' manufacturing and material supplying capabilities and is a valuable tool and resource to assist users in finding the best flexible packaging solution for their packaging needs.

This reference resource provides specific information regarding the product lines and end uses (retail, institutional, medical and pharmaceutical and industrial applications); value-added services; printing and converting processes; and, suppliers of flexible packaging machinery, equipment, supplies, services, adhesives, inks, coatings, resins and substrates. It also includes contact information and a brief narrative description of each member company. FPA distributes the Buyer's Guide at industry trade shows and conferences.

FPA members and non-members may browse through an online searchable database of the Buyer's Guide or download a PDF version. To be included in the Buyer's Guide, a company must be a member of FPA.

For more information on the FPA, membership information or to download a copy of the Flexible Packaging Buyer's Guide, visit www.flexpack.org.



International Holography Awards Open for Entries

The search is on for the best in commercial holography with entries now open for the 2022 Excellence in Holography Awards.

The awards, which recognize advancement and technical achievement in commercial holography, are organized by global trade body International Hologram Manufacturers Association (IHMA). This year, they will be presented during the



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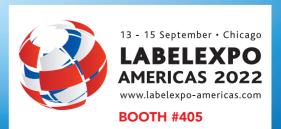


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Holography Conference, which takes place online Dec. 5-6.

The awards recognize outstanding achievement and mark those who have been at the forefront of some of the most significant sector developments around the world in recent times. They reflect innovative or commercially viable hologram products or techniques which have been introduced or launched in the last 12 months.

Any company or individual is eligible to enter and the award categories cover innovations for the best in Holographic Technology, Origination, Display or Emerging Technology Applications, Applied Security and Decorative/Packaging Products.

Deadline to entire is Oct. 31, 2022 (commercial projects produced after Aug. 1, 2020 will be covered). Those involved in a hologram project can enter while others can nominate holographic projects for an award if they provide details of the user or producer of the hologram.

Learn more at https://ihma. org/excellence-in-holography-awards/

Or make nominations at https://ihma.awardsplatform.com/.

Epson Installs 100th SurePress Digital Label Press in North America

Epson America recently announced it has sold 100 SurePress® digital label presses in



North America. The 100th unit was a SurePress L-6534VW UV press purchased by custom printing company Sticker Mule for its Amsterdam, N.Y. location. The SurePress portfolio is engineered to meet the production, quality and service and support demands of label converters, specialty printers and vertical manufacturers.



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"Our 100th SurePress installation in North America is a testament to the acceptance in the market of Epson technology for high-end digital inkjet label production," said Victor Gomez, director, Industrial Labels, Epson America. "We have installed presses at label converters of all sizes, as well as at promotional products printers, print-for-use sites, and many other traditional and non-traditional label and packaging providers. It's appropriate that this milestone was reached with the SurePress L-6534VW UV press at Sticker Mule, who coincidentally also bought the very first SurePress L-6534VW."

For additional information, visit www.epson.com/surepress.



Flint Group Supports Global CEFLEX Packaging Project

Flint Group Packaging, one of the largest consumables suppliers to the global print and packaging industry, has lent its support to the Circular Economy for Flexible Packaging Quality Recycling Project (CEFLEX QRP), co-developing and trialing duplex laminated flexible packaging comprising Polypropylene (PP) recyclate (rPP).

The main goal of the QRP is to create a PP recyclate structure that does not inhibit the printing and converting process of today's supply chain. In doing so, the project aims to ultimately recycle a higher percentage of PP in non-food contact film applications.

The project takes direct aim at the significant issue of low recycling rates in consumer households across Europe. Representing a large-scale collaboration between more than 180 organizations, associations and stakeholders across

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Europe, the CEFLEX project has made positive progress in showcasing the potential of a recycle-ready mono-material substrate.

Following a series of five semi-industrial trials to test the viability of printing on films made using rPP resin, results showed that the use of post-consumer recyclate in the packaging structure did not inhibit the printing or converting process of a monopolymer PP duplex laminated barrier pouch in non-food applications.

The next stage of the project will see the creation of an industrial scale QRP waste processing plant, which is anticipated to be in active commercial use by 2023.

To learn more about the CEFLEX initiative and its work

in flexible packaging circularity, please visit https://ceflex.eu.

Flexible Packaging Recycler Passes the 100 Million Pound Mark

Connecticut Metal Industries has recycled more than 100 million pounds of flexible packaging materials at the Ansonia, CT facility. This plant, opened in 2010, was set up to recover foil, paper and polymer laminates used in the food, pharma and cosmetics industries.

"Our company began 38 years ago by recycling rigid containers," said Mary Vulcano, the company's vice president. "As flexible packaging made rapid inroads into these markets, we decided to try

recycling these flexible materials."

Initially, the company focused on aluminum foil laminates, then developed a proprietary process separating aluminum from the paper and plastic substrates. The company soon became a major consumer of foil lidding, laminate pouch materials as well as printed and uncoated aluminum foil scrap.

In the last decade, Connecticut Metal has expanded to encompass printed and unprinted paper, plastic laminates and tapes. Metal containers from the beverage and aerosol can industries are still a major part of their recyclable feedstock. They remain committed to working with the rapidly developing flexible packaging industry.

Further information can be found at www.ctmetal.com.



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Buyers' Guide

Find leading suppliers and service providers of converting and package printing equipment in this issue and ONLINE at:

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Contact Lori Pisano for listing options for your company at: lori@rdgmedia.net

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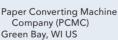
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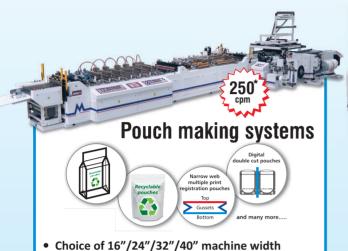


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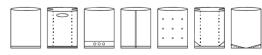
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SRC Systems, Ltd. Chalfont, PA US 215-664-6016 www.globalequipintl.com



Static Clean International North Billerica, MA US 781-229-7799 www.staticclean.com



Sun Chemical Corp Northlake, IL US 708-236-3798 www.sunchemical.com

Supply55, Inc / NEPATA Converting Equipment Ann Arbor, MI US 734-668-0755 www.supply55.com



TAKK Industries Cleves, OH US 513-353-4306 www.takk.com

TAPPI Peachtree Corners, GA US 770-446-1400 www.tappi.org

Technical Coating Intl Leland, NC US 910-371-0860 www.tciinc.com

TECO Manufacturing LLC Quarryville, PA US 717-682-1497 www.tecomanufacturing.com



Telstar Engineering Burnsville, MN US 952-890-9440 www.telstareng.com

tesa tape inc Charlotte, NC US 704-553-4698 www.tesatape.com



TGW International Wilder, KY US 800-407-0173 www.tgwint.com

*(****)**TOKUDEN

Tokuden Inc Norcross, GA US 770-449-3625 www.tokuden.com



Innovation by Chemistry Toray Plastics (America), Inc. North Kingstown, RI US 401-294-4511 www.toraytpa.com



Totani Corp/Totani America De Pere, WI US 920-593-8700 www.totaniamerica.com



Unilux Saddle Brook, NJ US 201-712-1266 www.unilux.com

Valley Grinding & Mfg Little Chute, WI US 920-788-9131 www.valleygrinding.com



Vetaphone North America Chicago, IL US 312-803-3691 www.vetaphone.com

Voorwood Anderson, CA US 530-365-3311 www.voorwood.com

Westech Converting Newark, DE US 302-453-1293 www.westech-industries.net

WestRock Atlanta, GA US 317-709-0109 www.westrock.com

Windmoeller & Hoelscher Corp Lincoln, RI US 401-333-2770 www.whcorp.com



ZOi Films Anderson, SC US 864-225-4866 www.zoifilms.com

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BASIC MATERIALS -FILMS & RESINS

Advanced Greig Laminator Inc. (AGL) Coated Films Consultants LLC **D&K Coating Technologies** DUNMORE Filmquest Group Griff Paper & Film Industrial Physics

LL Flex Mahr Metering Systems

NOW Plastics, Inc.

PennPac Pro Tapes & Specialties, Inc.

Rol-Vac Technical Coating Intl

Toray Plastics (America), Inc.

ZOi Films

Acrylic Film

Griff Paper & Film NOW Plastics, Inc.

PennPac Pro Tapes & Specialties, Inc.

70i Films

Biodegradable Film or Resin

Filmquest Group Griff Paper & Film Toray Plastics (America), Inc. ZOi Films

Butadiene Styrene Film or Resin

Griff Paper & Film

Cellophane D&K Coating Technologies

Filmquest Group Griff Paper & Film NOW Plastics, Inc.

Cellophane, Coated

D&K Coating Technologies

Griff Paper & Film Supply55, Inc / NEPATA Converting Equipment

Cellulose

D&K Coating Technologies

Griff Paper & Film

Coextruded Films or Resins

Coated Films Consultants LLC **D&K Coating Technologies**

Filmquest Group Griff Paper & Film Mirror Polishing & Plating Co Inc. NOW Plastics, Inc.

Toray Plastics (America), Inc.

Coextrusions - by Layers

D&K Coating Technologies Griff Paper & Film NOW Plastics, Inc.

Toray Plastics (America), Inc.

Conductive Films

Coated Films Consultants LLC **D&K Coating Technologies**

Griff Paper & Film

Copolymer Films D&K Coating Technologies

Griff Paper & Film Mirror Polishing & Plating Co Inc. NOW Plastics, Inc.

Elastomer Film: Thermoplastic

Griff Paper & Film Supply55, Inc / NEPATA Converting Equipment

Ethylene Vinyl Alcohol Film or Resin

D&K Coating Technologies
Griff Paper & Film

Supply55, Inc / NEPATA Converting Equipment

Fluorocarbon

D&K Coating Technologies Griff Paper & Film

lonomer

Griff Paper & Film

Metallized Films: Holographic

D&K Coating Technologies

Filmquest Group Griff Paper & Film LL Flex

NOW Plastics, Inc.

Supply55, Inc / NEPATA Converting Equipment

TORAY

Innovation by Chemistry

Toray Plastics (America), Inc.

Metallized Films: Sputtered

Coated Films Consultants LLC **D&K Coating Technologies** Griff Paper & Film 70i Films

Metallized Films: Vacuum Deposited

D&K Coating Technologies

DUNMORE Filmquest Group Griff Paper & Film
NOW Plastics, Inc. Rol-Vac

Technical Coating Intl Toray Plastics (America), Inc.

Nylon (Polyamide) Film or Resin

Coated Films Consultants LLC **D&K Coating Technologies**

Filmquest Group Griff Paper & Film NOW Plastics, Inc. PennPac ZOi Films

Olefins: Spunbonded Film

D&K Coating Technologies

Griff Paper & Film Supply55, Inc / NEPATA Converting Equipment

Polybutylene

D&K Coating Technologies Griff Paper & Film

Polycarbonate Film

D&K Coating Technologies Griff Paper & Film

Polyester Film or Resin

Advanced Greig Laminator Inc. (AGL) Coated Films Consultants LLC **D&K Coating Technologies**

Filmquest Group

Griff Paper & Film



NOW Plastics, Inc.

PennPac

Supply55, Inc / NEPATA Converting Equipment

Technical Coating Intl Toray Plastics (America), Inc.

70i Films

Polyethylene Film or Resin

Coated Films Consultants LLC **D&K Coating Technologies** Griff Paper & Film

Mirror Polishing & Plating Co Inc. NOW Plastics, Inc.

Supply55, Inc / NEPATA Converting Equipment

ZOi Films

Polypropylene Film or Resin Advanced Greig Laminator Inc. (AGL)

D&K Coating Technologies

Filmquest Group Griff Paper & Film Mirror Polishing & Plating Co Inc. NOW Plastics, Inc.



PennPac

Supply55, Inc / NEPATA Converting Equipment

Toray Plastics (America), Inc. ZOi Films

Polystyrene

D&K Coating Technologies

Griff Paper & Film NOW Plastics, Inc. Supply55, Inc / NEPATA Converting Equipment

ZOi Films

<u>Polyurethane Film or Resin</u> D&K Coating Technologies

Griff Paper & Film

Mirror Polishing & Plating Co Inc. NOW Plastics, Inc. Supply55, Inc / NEPATA Converting

Equipment ZOi Films

Polyvinyl Alcohol Film

D&K Coating Technologies

Griff Paper & Film

NOW Plastics, Inc. Supply55, Inc / NEPATA Converting

Equipment

Polyvinyl Chloride Film or Resin

D&K Coating Technologies Griff Paper & Film NOW Plastics, Inc.

ZOi Films

Supply55, Inc / NEPATA Converting Equipment

Polyvinylidene Chloride Film D&K Coating Technologies

Griff Paper & Film
NOW Plastics, Inc.
Supply55, Inc / NEPATA Converting Equipment **ZOi Films**

Structured Films: Coated or Laminated Coated Films Consultants LLC



D&K Coating Technologies

Filmquest Group Griff Paper & Film Mirror Polishing & Plating Co Inc.

NOW Plastics, Inc.
Supply55, Inc / NEPATA Converting Equipment

Technical Coating Intl
Toray Plastics (America), Inc.
ZOI Films

Water-Soluble Film

Griff Paper & Film Supply55, Inc / NEPATA Converting Equipment

BASIC MATERIALS - FOILS

Griff Paper & Film Industrial Physics KURZ Transfer Products, LP LL Flex

NOW Plastics, Inc.

Pro Tapes & Specialties, Inc. Technical Coating Intl **ZOi Films**

Aluminum Foil: Laminates, Supported, Unsupported

Griff Paper & Film
LL Flex
Mirror Polishing & Plating Co Inc.
NOW Plastics, Inc.
Pro Tapes & Specialties, Inc.
Supply55, Inc / NEPATA Converting
Equipment
Technical Coating Intl
ZOI Films

Other Metallic Foils

Griff Paper & Film KURZ Transfer Products, LP LL Flex

NOW Plastics, Inc.

Supply55, Inc / NEPATA Converting

Equipment 70i Films

Stamping Foils

Griff Paper & Film KURZ Transfer Products, LP LL Flex Supply55, Inc / NEPATA Converting Equipment ZOi Films

BASIC MATERIALS - PAPER & BOARD

Griff Paper & Film Industrial Physics NOW Plastics, Inc. Technical Coating Intl ZOi Films

Black Paper

Mirror Polishing & Plating Co Inc. Supply55, Inc / NEPATA Converting Equipment

Board: Coated

Griff Paper & Film Mirror Polishing & Plating Co Inc. Supply55, Inc / NEPATA Converting Equipment Technical Coating Intl

Board: Folding Carton

Griff Paper & Film Mirror Polishing & Plating Co Inc. **ZOi Films**

Board: Linerboard (Colored or Preprinted)

Griff Paper & Film Mirror Polishing & Plating Co Inc.

Cup & Container Stock

Griff Paper & Film
Mirror Polishing & Plating Co Inc.

Customized Papers: Made to Specifications

Mirror Polishing & Plating Co Inc.

Electrostatic Papers

NIIKA CORP

Holographic Papers

Mirror Polishing & Plating Co Inc.
Supply55, Inc / NEPATA Converting
Equipment

Insulating Paper & Board

Mirror Polishing & Plating Co Inc.

Kraft

Griff Paper & Film Mirror Polishing & Plating Co Inc. Supply55, Inc / NEPATA Converting Equipment WestRock

Metallized Papers

Supply55, Inc / NEPATA Converting Equipment

Nonwoven Materials

Mirror Polishing & Plating Co Inc. NOW Plastics, Inc. Supply55, Inc / NEPATA Converting Equipment



Technical Coating Intl ZOi Films

Griff Paper & Film Industrial Physics Mirror Polishing & Plating Co Inc. Supply55, Inc / NEPATA Converting Equipment Technical Coating Intl WestRock **70i Films**

Tissue

Griff Paper & Film Industrial Physics Mirror Polishing & Plating Co Inc. Supply55, Inc / NEPATA Converting Equipment

EQUIPMENT, ACCESSORIES & MACHINERY

3DT LLC - Representative of SOFTAL in North America

Absolute Converting Solutions Advanced Greig Laminator Inc. (AGL) Alliance Machine and Engraving LLC

Allison Systems Corp American Roller Co.

Applied Rigaku Technologies, Inc.

ASHE Converting Equipment ASI, Division of Thermal Technologies, Inc.

Associated Machine Design, Inc AZCO Corp.

Baldwin Vision Systems

Blower Application Company, Inc. Boschert LLC

BST North America

Cadence, Inc.

Catbridge Machinery

CESCO American, LLC

Chase Machine & Engineering

CMD Corporation

Comexi North America Inc

Corotec Corp

CTC - A Quantum Design Product Line

Davis-Standard, LLC **Deacro Industries Ltd**

Delta ModTech

Dienes Corporation

Diversified Enterprises

Dürr Systems, Inc.

Eaglewood Technologies, LLC

ELBA SPA

Elite Cameron, Inc. Emerson and Renwick Ltd

Enercon Industries Corp ETI Converting Equipment

Faustel Inc

Filmquest Group

FMS Force Measuring Systems

Frontier - a Delta ModTech Company

GEW Inc

Global Equipment Intl. LLC

GOEBEL IMS - a brand of IMS TECHNOLOGIES

Goldenrod Corp

Griff Paper & Film

Hudson-Sharp

Industrial Physics

Innovative Machine Corp

INTEGRITY ROLLER SERVICES **IPCO USLLC**

ISRA Vision

Jemmco, LLC

Jennerjahn Machine



matik

Kelva-Matik

Kingsun Machinery Industrial Co., ltd KTI - A Quantum Design Product Line KURZ Transfer Products, LP

LAEM IMS - a brand of IMS TECHNOLOGIES

Lotar Enterprises

Mahr Metering Systems

Mamata Enterprises, Inc.

Martin Automatic

Maxcess Intl

Meech International

Miraclon, Home of KODAK FLEXCEL Solutions

Modern Manufacturing Services, LLC

MoistTech Corp.

Montalvo

MTorres Diseños Industriales

NDC Technologies

New Era Converting Machinery

Nordmeccanica NA Novanta

Novation Inc

OLBRICH GmbH

Paper Converting Machine Company (PCMC)

Parkinson Technologies Pearl Technologies Inc.

Pinnacle Converting Equipment

Powell Engineering Inc

Precision Roll Solutions Printco Industries, LLC

Pro Tapes & Specialties, Inc.

Pyradia Inc.

QC Electronics Inc.

RD Specialties

Roll-2-Roll Technologies LLC

Rollem International

Rol-Tec

SCHOBER USA INC

Sensory Analytics (SpecMetrix Systems)

Simco-lon

Sonic Solutions

SPS Ideal Solutions, Inc.

SRC Systems, Ltd.

Static Clean International

TAKK Industries

Telstar Engineering

Tokuden Inc

Totani Corp/Totani America

Unilux

Valley Grinding & Mfg

Voorwood Windmoeller & Hoelscher Corp

Accumulators

AZCO Corp.

Catbridge Machinery

Chase Machine & Engineering

CTC - A Quantum Design Product Line

Davis-Standard, LLC

FAUSTEL

Faustel Inc

Innovative Machine Corp New Era Converting Machinery

OLBRICH GmbH

Pinnacle Converting Equipment Totani Corp/Totani America

Actuating Devices

Maxcess Intl

Roll-2-Roll Technologies LLC

Agitators: Adhesives; Coatings or Inks

Mahr Metering Systems

Air Pollution Control Equipment: Incineration

Dürr Systems, Inc. Kono Kogs, Inc.

Air Pollution Control Equipment: Solvent

Recovery Dürr Systems, Inc.

Air Tables

OLBRICH GmbH

<u>Applicators</u>

Davis-Standard, LLC

Griff Paper & Film Mahr Metering Systems Nordmeccanica NA

Bag Machinery: Paper or Plastics

CMD Corporation

Delta ModTech

ELBA SPA

Global Equipment Intl. LLC Griff Paper & Film

Hudson-Sharp



Kingsun Machinery Industrial Co., Itd

Mahr Metering Systems

Mamata Enterprises, Inc.

Modern Manufacturing Services, LLC

Pearl Technologies Inc.

Totani Corp/Totani America

Windmoeller & Hoelscher Corp

Global Equipment Intl. LLC OLBRICH GmbH

Banding, Strapping Machines

CMD Corporation

Bar Code Reader/Verification System

BST North America

Bars (including Spreader & Turn) OLBRICH GmbH

Pearl Technologies Inc. **Telstar Engineering**

Belting & Guides (including Corrugator,

Folder/Gluer & Vacuum)

IPCO USLLC Jemmco, LLC

Blades: Special Purposes American Cutting Edge, A Division of CB

Manufacturing

AZCO Corp. Cadence, Inc.

Maxcess Intl TGW International

Boards (including Cutting & Envelope)

AZCO Corp.

Brakes (including Air, Electrical,

Electromagnetic & Mechanical) Boschert LLC

Dover Flexo Electronics

Maxcess Intl Montalvo

Bridge Mandrel/Sleeve Carrier

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Can/Core Winding Machinery (Convolute &

Spiral Wound) **Chase Machine & Engineering** Kingsun Machinery Industrial Co., Itd

Chucks: Core & Safety **Boschert LLC**

Chase Machine & Engineering

Elite Cameron, Inc. Goldenrod Corp

Maxcess Intl Montalvo

New Era Converting Machinery

Powell Engineering Inc

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Sonic Solutions Static Clean International

Absolute Converting Solutions Boschert LLC Maxcess Intl Montalvo

Coating Equipment

CESCO American, LLC



ETI Converting Equipment **FMS Force Measuring Systems**

Frontier - a Delta ModTech Company Global Equipment Intl. LLC

Innovative Machine Corp Kingsun Machinery Industrial Co., Itd

Mahr Metering Systems PNT (People and Technology) Printco Industries, LLC Sensory Analytics (SpecMetrix Systems)

Coating Machines: Extrusion Coating

Davis-Standard, LLC Flite Cameron, Inc. Global Equipment Intl. LLC Innovative Machine Corp Mahr Metering Systems Mirror Polishing & Plating Co Inc. Windmoeller & Hoelscher Corp

Coating Machines: Fluid Coating Catbridge Machinery

CESCO American, LLC Chase Machine & Engineering



Elite Cameron, Inc. ETI Converting Equipment Faustel Inc

Frontier - a Delta ModTech Company Global Equipment Intl. LLC Griff Paper & Film Innovative Machine Corp Kingsun Machinery Industrial Co., ltd Mahr Metering Systems New Era Converting Machinery

Nordmeccanica NA **OLBRICH GmbH**

Windmoeller & Hoelscher Corp

Coating Machines: Vacuum Roll

Davis-Standard, LLC Emerson and Renwick Ltd Mahr Metering Systems

Coating Stations: Open Systems - Blade/Knife

CESCO American, LLC **Chase Machine & Engineering** Davis-Standard, LLC Emerson and Renwick Ltd **ETI Converting Equipment**

Faustel Inc Frontier - a Delta ModTech Company Griff Paper & Film

Innovative Machine Corp Mahr Metering Systems New Era Converting Machinery Nordmeccanica NA

OLBRICH GmbH Pyradia Inc. Valley Grinding & Mfg

Coating Stations: Open Systems - Dip

CESCO American, LLC

Faustel Inc

Innovative Machine Corp Mahr Metering Systems New Era Converting Machinery OLBRICH GmbH

Coating Stations: Open Systems -Flexographic

Absolute Converting Solutions CESCO American, LLC Davis-Standard, LLC Elite Cameron, Inc.

Emerson and Renwick Ltd **ETI Converting Equipment**

Global Equipment Intl. LLC Mahr Metering Systems Mirror Polishing & Plating Co Inc. OLBRICH GmbH

Printco Industries, LLC

Coating Stations: Open Systems - Gravure

Catbridge Machinery CESCO American, LLC Davis-Standard, LLC Emerson and Renwick Ltd **ETI Converting Equipment**

Faustel Inc

Filmquest Group Frontier – a Delta ModTech Company Global Equipment Intl. LLC Griff Paper & Film Innovative Machine Corp Mahr Metering Systems Mirror Polishing & Plating Co Inc. Nordmeccanica NA **OLBRICH GmbH** Printco Industries, LLC Pyradia Inc.

Coating Stations: Open Systems - Mayer Rod **Catbridge Machinery**

CESCO American, LLC Chase Machine & Engineering Davis-Standard, LLC Emerson and Renwick Ltd **ETI Converting Equipment** Faustel Inc

Frontier - a Delta ModTech Company Griff Paper & Film Innovative Machine Corp

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Mahr Metering Systems New Era Converting Machinery Nordmeccanica NA **OLBRICH GmbH** Printco Industries, LLC **RD** Specialties

Coating Stations: Open Systems - Screen

Emerson and Renwick Ltd Frontier – a Delta ModTech Company Mahr Metering Systems New Era Converting Machinery Nordmeccanica NA **OLBRICH GmbH**

Coating Stations: Premetered - Slot Dies Catbridge Machinery

Chase Machine & Engineering Davis-Standard, LLC Elite Cameron, Inc. **ETI Converting Equipment**

FAUSTEL

Faustel Inc

Frontier – a Delta ModTech Company Griff Paper & Film Innovative Machine Corp Mahr Metering Systems New Era Converting Machinery Nordmeccanica NA OI BRICH GmbH

Coating Stations: Premetered - Spray Catbridge Machinery

CESCO American, LLC Mahr Metering Systems

Coextrusion Dies: Films

Davis-Standard, LLC Mahr Metering Systems Mirror Polishing & Plating Co Inc. Windmoeller & Hoelscher Corp

Coextrusion Systems

Davis-Standard, LLC

Mahr Metering Systems Mirror Polishing & Plating Co Inc. Windmoeller & Hoelscher Corp

Collators SCHOBER USA INC

Controls (including Color & Color Register)

Baldwin Vision Systems BST North America

Controls (including Curl & Moisture)

CESCO American, LLC Davis-Standard, LLC **NDC** Technologies **OLBRICH GmbH**

Controls (including Nuclear Instrument & Thickness/Gauging)



Applied Rigaku Technologies, Inc.

Davis-Standard, LLC MoistTech Corp.

NDC Technologies Sensory Analytics (SpecMetrix Systems)

Controls (including Speed, Temperature & Timing)

Davis-Standard, LLC Industrial Indexing Systems Maxcess Intl **NDC** Technologies

Controls: Cutoff

BST North America Industrial Indexing Systems

Controls: Drives & Motors

Davis-Standard, LLC Industrial Indexing Systems

Mahr Metering Systems OLBRICH GmbH

Controls: All Air



Meech International

Controls: Position Sensor

Industrial Indexing Systems Maxcess Intl **NDC** Technologies



Roll-2-Roll Technologies LLC

Controls: Tension

Boschert LLC

CTC - A Quantum Design Product Line

Davis-Standard, LLC Dover Flexo Electronics



FMS Force Measuring Systems

Industrial Indexing Systems Maxcess Intl Montalvo **NDC** Technologies OLBRICH GmbH Pinnacle Converting Equipment

Controls: Web (Machine Direction &

Transverse) BST North America

Davis-Standard, LLC Industrial Indexing Systems

Maxcess Intl **OLBRICH GmbH**

Telstar Engineering

Controls: Web Guiding

BST North America Davis-Standard, LLC **FMS Force Measuring Systems**

Industrial Indexing Systems

Maxcess Intl Montalvo

Pinnacle Converting Equipment Roll-2-Roll Technologies LLC **Telstar Engineering**

Conveyor Systems

AZCO Corp. IPCO USLLO Pillar Technologies **Telstar Engineering**

Core Loading Machinery (Automatic)

Catbridge Machinery Davis-Standard, LLC **Deacro Industries Ltd**

Elite Cameron, Inc. Global Equipment Intl. LLC Jennerjahn Machine OLBRICH GmbH

Core Machinery

Elite Cameron, Inc. Global Equipment Intl. LLC Parkinson Technologies Pinnacle Converting Equipment Voorwood

Core Shafts & Straighteners

Elite Cameron, Inc.

Goldenrod Corp Maxcess Intl

Cores: Paper or Plastic

Elite Cameron, Inc.

Griff Paper & Film Northcore Industries, Inc. Pro Tapes & Specialties, Inc.

Corrugator, Major Components (including Double Facers, Preheaters, Single Facers & Steam Systems)

Global Equipment Intl. LLC

Corrugators

Global Equipment Intl. LLC Industrial Physics Kingsun Machinery Industrial Co., Itd

Counters

Novation Inc.

Cup Machines (including Lid & Handle-Applying Machines)

Kingsun Machinery Industrial Co., Itd

Curing Equipment & Accessories: Infrared

ASI, Division of Thermal Technologies, Inc. Dürr Systems, Inc. GEW Inc

Curing Equipment & Accessories: Ultraviolet (including Lamps)

GEW Inc

Cutters: Card (Rotary) AZCO Corp. Griff Paper & Film Rollem International **SCHOBER USA INC** Valley Grinding & Mfg

Cutters: Guillotine

AZCO Corp. Davis-Standard, LLC Griff Paper & Film

Kingsun Machinery Industrial Co., Itd Pinnacle Converting Equipment

Randolph Tool Co., Inc. Valley Grinding & Mfg

Cutters: Label AZCO Corp.

Delta ModTech

Kingsun Machinery Industrial Co., Itd

Novanta

Randolph Tool Co., Inc. **SCHOBER USA INC Telstar Engineering** Valley Grinding & Mfg

Cutters: Laser



Novanta

SCHOBER USA INC **Cutters: Platen**

Delta ModTech

Cutters: Rotary AZCO Corp. Blower Application Company, Inc. Delta ModTech Griff Paper & Film Randolph Tool Co., Inc.

Rollem International SCHOBER USA INC

Supply55, Inc / NEPATA Converting Equipment

Valley Grinding & Mfg

Cutters: Tube & Core

ASHE Converting Equipment AZCO Corp.

Elite Cameron, Inc.

Kingsun Machinery Industrial Co., Itd

Northcore Industries, Inc

Pinnacle Converting Equipment

Randolph Tool Co., Inc. **TGW International**

Valley Grinding & Mfg

Cutting & Creasing Jackets

AZCO Corp.

Cylinders: Flexographic

Absolute Converting Solutions Printco Industries, LLC

Cylinders: Laser-Engraved

Rol-Tec

Cylinders: Reconditioning

Alliance Machine and Engraving LLC

Cylinders: Rotogravure

Kingsun Machinery Industrial Co., Itd

Defect Marking/Web Marking

Novation Inc.

Die-Cutting Equipment: Platen/Flat Bed

CESCO American, LLC

CDELTAMODTECH

Delta ModTech

Griff Paper & Film

Kingsun Machinery Industrial Co., Itd KURZ Transfer Products, LP

Totani Corp/Totani America

Die-Cutting Equipment: Rotary

CESCO American, LLC

CMD Corporation CTC - A Quantum Design Product Line

Delta ModTech

Elite Cameron, Inc.

ETI Converting Equipment Global Equipment Intl. LLC

Griff Paper & Film

Kingsun Machinery Industrial Co., ltd

Maxcess Intl

Pinnacle Converting Equipment

Rollem International SCHOBER USA INC

Telstar Engineering

Die-Making Equipment & Supplies

KUR7 Transfer Products IP Pro Tapes & Specialties, Inc.

Dies: Cutting & Embossing

Davis-Standard, LLC

Global Equipment Intl. LLC

Griff Paper & Film Pro Tapes & Specialties, Inc.

SCHOBER USA INC

Doctor Blades & Enclosures

Absolute Converting Solutions

Allison Systems Corp

Davis-Standard, LLC

OLBRICH GmbH Printco Industries, LLC **Telstar Engineering**

Valley Grinding & Mfg

Drawstring Equipment: for Bags & Pouches

Hudson-Sharp

Pearl Technologies Inc.

Drilling Machinery: Paper

Griff Paper & Film

Novanta

Rollem International

Drying Equipment: Convection

ASI, Division of Thermal Technologies, Inc.

Dürr Systems, Inc.

Innovative Machine Corp

OLBRICH GmbH

Pyradia Inc.

Drying Equipment: Tunnels & Ovens

ASI, Division of Thermal Technologies, Inc.

CESCO American, LLC Dürr Systems, Inc.

ETI Converting Equipment

Frontier - a Delta ModTech Company

Innovative Machine Corp

OI BRICH GmbH

Printco Industries, LLC

Pyradia Inc.

Dust-Removal Equipment

Dürr Systems, Inc.

Meech International

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Embossing Machinery (including Holograms)Alliance Machine and Engraving LLC

CMD Corporation Davis-Standard, LLC Delta ModTech

IMS TECHNOLOGIES Kingsun Machinery Industrial Co., ltd LAEM IMS - a brand of IMS TECHNOLOGIES

New Era Converting Machinery **OLBRICH GmbH** Precision Roll Solutions



SCHOBER USA INC

Rollem International

End Plates

SPS Ideal Solutions, Inc.

Envelope Machines Totani Corp/Totani America

Extruder Dies & Auxiliary Equipment Davis-Standard, LLC

Global Equipment Intl. LLC Windmoeller & Hoelscher Corp

Extruder/Laminators Davis-Standard, LLC

Global Equipment Intl. LLC Innovative Machine Corp Mirror Polishing & Plating Co Inc. Nordmeccanica NA Windmoeller & Hoelscher Corp

Extruding Machines: Blown Film

Davis-Standard, LLC Global Equipment Intl. LLC Mirror Polishing & Plating Co Inc. Windmoeller & Hoelscher Corp

Extruding Machines: Cast Film Chase Machine & Engineering Davis-Standard, LLC

Global Equipment Intl. LLC Mirror Polishing & Plating Co Inc. Windmoeller & Hoelscher Corp

Extruding Machines: Thermoforming Davis-Standard, LLC

Extrusion Coaters Davis-Standard, LLC Elite Cameron, Inc.

Global Equipment Intl. LLC Mirror Polishing & Plating Co Inc.

Extrusion Coating: Extruders

Davis-Standard, LLC Mirror Polishing & Plating Co Inc.

Extrusion Coating: Slot Dies Davis-Standard, LLC Elite Cameron, Inc.

Extrusion Dies Davis-Standard, LLC **ELBA SPA** Elite Cameron, Inc.

Windmoeller & Hoelscher Corp

Fanfolding Equipment

AZCO Corr Chase Machine & Engineering CMD Corporation SCHOBER USA INC

Feeders & Components (including Lead Edge Feeders)

AZCO Corp. Mahr Metering Systems Rollem International

Festooning Machines

Chase Machine & Engineering CTC - A Quantum Design Product Line Delta ModTech

Innovative Machine Corp MTorres Diseños Industriales Telstar Engineering

Film Cutting & Folding Machines

AZCO Corp. Elite Cameron, Inc. Hudson-Sharp IMS TECHNOLOGIES

LAEM IMS - a brand of IMS TECHNOLOGIES

Pinnacle Converting Equipment SCHOBER USA INC **Telstar Engineering** Totani Corp/Totani America

Film Orienters

Davis-Standard, LLC Innovative Machine Corp Windmoeller & Hoelscher Corp

Film Reclaim Systems

Jemmco, LLC

Film Stretchers

Davis-Standard, LLC Innovative Machine Corp Windmoeller & Hoelscher Corp

Finishing Equipment

Davis-Standard, LLC Delta ModTech Elite Cameron, Inc. Kingsun Machinery Industrial Co., Itd **OLBRICH GmbH** Roll-2-Roll Technologies LLC



Rollem International **SCHOBER USA INC** Simco-lon Static Clean International **Telstar Engineering**

Foil Machinery

Elite Cameron, Inc. KURZ Transfer Products, LP **Telstar Engineering**

Folder/Gluers: Corrugated

Griff Paper & Film Kingsun Machinery Industrial Co., ltd

Folder/Gluers: Folding Carton

Griff Paper & Film Kingsun Machinery Industrial Co., ltd Rollem International

Folding Machinery

CMD Corporation Griff Paper & Film Hudson-Sharp **Rollem International**

Totani Corp/Totani America

Food-Tray Machinery Novanta Pinnacle Converting Equipment

MoistTech Corp. **NDC** Technologies Roll-2-Roll Technologies LLC

Sensory Analytics (SpecMetrix Systems)

Gears: Helical & Spur

Absolute Converting Solutions

CESCO American, LLC

Grinders

AZCO Corp.

Gussetting Machines

CMD Corporation ELBA SPA Hudson-Sharp

Modern Manufacturing Services, LLC

Handle & Attachment Applicators (including Bags, Corrugated Boxes & Folding Cartons)

CMD Corporation ELBA SPA Hudson-Sharp

Heat Recovery

Dürr Systems, Inc.



KONO KOGS.

Kono Kogs, Inc.

Heaters: Printing Press

OLBRICH GmbH

Humidifiers

CESCO American, LLC OLBRICH GmbH

Impregnating Machines

CESCO American, LLC Mahr Metering Systems OLBRICH GmbH

Imprinting Machines (Coders, Markers, etc., for Bags, Cartons, Labels, etc.)

Novanta

Ink Blending

Mahr Metering Systems

Inspection Equipment: 100% Inspection

Baldwin Vision Systems BST North America Elite Cameron, Inc. IMS TECHNOLOGIES Industrial Physics ISRA Vision Maxcess Intl **NDC** Technologies Novation Inc TECO Manufacturing LLC

Inspection Equipment: Bar Code

Baldwin Vision Systems BST North America **Industrial Physics** Novation Inc TECO Manufacturing LLC

Inspection Equipment: Laser

BST North America Industrial Physics Maxcess Intl **NDC** Technologies Novanta

Inspection Equipment: Optical/Video

Baldwin Vision Systems BST North America Elite Cameron, Inc. Industrial Physics ISRA Vision

Kingsun Machinery Industrial Co., Itd Maxcess Intl NDC Technologies Novation Inc.

ACCUDYNE TEST Marker Pens



- 22 Standard levels, from 30 through 72 dynes/cm
- Specifically designed for fast, accurate on-line use by printers, coaters, and laminators

Also ideal for process control or field use by suppliers of film, sheet, coated board, inks, coatings, and adhesives

Spring loaded tip meters fluid feed and guards against contamination

Reliable enough for many R & D and lab applications

Hundreds of tests from each marker

Usable on virtually all smooth non-absorptive substrates

Six month shelf life; mix certifications provided with every order

Specify any combination of dyne levels and quantities you require (minimum order four pens)

Conveniently packaged in ready to use setup boxes

Total Qty. Unit Price		Total Qty. Unit Price		Unit pricing is based on total order quantity. We
4 - 7	\$10.20	32 - 47	\$5.60	now ship via ground service prepaid at no charge. Standard dyne levels include all even numbers fro
8 - 15	\$ 7. 80	48 - 95	\$4.80	30 through 72 dynes/cm. Free samples available on
16 - 31	\$6.40	> 95	\$4.40	request.

Roll-2-Roll Technologies LLC

Sensory Analytics (SpecMetrix Systems) TECO Manufacturing LLC

UNILUX

Inspection Equipment: Photoelectric

BST North America Roll-2-Roll Technologies LLC TECO Manufacturing LLC

Inspection Equipment: Rewinding Machines

ASHE Converting Equipment BST North America **Chase Machine & Engineering Deacro Industries Ltd**

Elite Cameron, Inc.

Kingsun Machinery Industrial Co., ltd

LAEM IMS - a brand of IMS TECHNOLOGIES New Era Converting Machinery **OLBRICH GmbH**



Pinnacle Converting Equipment

TECO Manufacturing LLC

Inspection Equipment: Strobe Light

BST North America **Diversified Enterprises** TECO Manufacturing LLC Unilux

Knives: Air

American Cutting Edge, A Division of CB Manufacturing AZCO Corp. Maxcess Intl Simco-lon Static Clean International

Knives: Bag Machinery

American Cutting Edge, A Division of CB Manufacturing AZCO Corp. CMD Corporation ELBA SPA Hudson-Sharp Modern Manufacturing Services, LLC Valley Grinding & Mfg

Knives: Cutoff

American Cutting Edge, A Division of CB Manufacturing AZCO Corp. Elite Cameron, Inc. New Era Converting Machinery Randolph Tool Co., Inc. **SCHOBER USA INC**

Knives: Cutter

Valley Grinding & Mfg

American Cutting Edge, A Division of CB Manufacturing AZCO Corp. Blower Application Company, Inc. Dienes Corporation Elite Cameron, Inc.

Pinnacle Converting Equipment

Randolph Tool Co., Inc. **TGW International**

Valley Grinding & Mfg

Knives: Holders

Dienes Corporation Elite Cameron, Inc. Global Equipment Intl. LLC Jemmco, LLC Maxcess Intl **Pinnacle Converting Equipment** Randolph Tool Co., Inc.

SCHOBER USA INC

Valley Grinding & Mfg

Knives: Perforating

American Cutting Edge, A Division of CB Manufacturing AZCO Corp. Cadence, Inc. Dienes Corporation Elite Cameron, Inc. Jemmco, LLC Pro Tapes & Specialties, Inc. Randolph Tool Co., Inc. SCHOBER USA INC

TGW

TGW International

Valley Grinding & Mfg

Knives: Positioning Systems

Catbridge Machinery Dienes Corporation Elite Cameron, Inc. Jemmco, LLC Maxcess Intl

Knives: Scoring

American Cutting Edge, A Division of CB Manufacturing

AZCO Corp.

Cadence, Inc. Dienes Corporation Elite Cameron, Inc. Global Equipment Intl. LLC Jemmco, LLC Maxcess Intl **Pinnacle Converting Equipment** Pro Tapes & Specialties, Inc.

SCHOBER USA INC Valley Grinding & Mfg

Knives: Sheeter

AZCO Corp. Global Equipment Intl. LLC Pinnacle Converting Equipment Pro Tapes & Specialties, Inc. TGW International Valley Grinding & Mfg

Knives: Slitter

American Cutting Edge, A Division of CB Manufacturing AZCO Corp.



Dienes Corporation

Elite Cameron, Inc. Global Equipment Intl. LLC Jemmco, LLC Maxcess Intl Pinnacle Converting Equipment Pro Tapes & Specialties, Inc. Randolph Tool Co., Inc. SCHOBER USA INC TECO Manufacturing LLC Valley Grinding & Mfg

Knives: Splitting American Cutting Edge, A Division of CB Manufacturing Pro Tapes & Specialties, Inc. Randolph Tool Co., Inc. Valley Grinding & Mfg

Laminating Machines: 100% Solids

Advanced Greig Laminator Inc. (AGL) **Catbridge Machinery** Comexi North America Inc Davis-Standard, LLC Delta ModTech Elite Cameron, Inc.

ETI Converting Equipment Faustel Inc

Griff Paper & Film Innovative Machine Corp Kingsun Machinery Industrial Co., Itd New Era Converting Machinery Nordmeccanica NA OLBRICH GmbH Pinnacle Converting Equipment Windmoeller & Hoelscher Corp

Laminating Machines: Solvent

Advanced Greig Laminator Inc. (AGL) Catbridge Machinery Comexi North America Inc Davis-Standard, LLC Emerson and Renwick Ltd

ETI Converting Equipment Faustel Inc Global Equipment Intl. LLC

Griff Paper & Film Innovative Machine Corp Kingsun Machinery Industrial Co., ltd New Era Converting Machinery Nordmeccanica NA OLBRICH GmbH Pyradia Inc.

Laminating Machines: Waterborne

Advanced Greig Laminator Inc. (AGL) **Catbridge Machinery** CESCO American, LLC Comexi North America Inc Davis-Standard, LLC Elite Cameron, Inc. Emerson and Renwick Ltd

ETI Converting Equipment

Faustel Inc

Global Equipment Intl. LLC Griff Paper & Film Innovative Machine Corp

Kingsun Machinery Industrial Co., Itd New Era Converting Machinery Nordmeccanica NA

OLBRICH GmbH Pyradia Inc. Windmoeller & Hoelscher Corp

Levers: Slitter

Griff Paper & Film IMS TECHNOLOGIES LAEM IMS - a brand of IMS TECHNOLOGIES Supply55, Inc / NEPATA Converting Equipment

Machinery: Alignment

CMD Corporation Maxcess Intl Roll-2-Roll Technologies LLC

Machinery: Bought & Sold

CESCO American, LLC Griff Paper & Film

Machinery: Conversions

Absolute Converting Solutions CESCO American, LLC **Chase Machine & Engineering** Davis-Standard, LLC Mahr Metering Systems Novanta **Pinnacle Converting Equipment**

Machinery: Custom

ASI, Division of Thermal Technologies, Inc. AZCO Corp. CESCO American, LLC **Chase Machine & Engineering CMD** Corporation Davis-Standard, LLC Delta ModTech **ELBA SPA** Emerson and Renwick Ltd Faustel Inc

Innovative Machine Corp IPCO USLLC Jennerjahn Machine Mahr Metering Systems MTorres Diseños Industriales

Novanta **OLBRICH GmbH**

Pinnacle Converting Equipment

Pyradia Inc. QC Electronics Inc. Randolph Tool Co., Inc. SCHOBER USA INC

Machinery: Installation

CMD Corporation Davis-Standard, LLC Dürr Systems, Inc. ELBA ŚPA Mahr Metering Systems

Machinery: Moving Davis-Standard, LLC IPCO USLLC

Machinery: Rebuilt

Absolute Converting Solutions CESCO American, LLC Chase Machine & Engineering Davis-Standard, LLC

Jennerjahn Machine Kono Kogs, Inc.

Pinnacle Converting Equipment

Mandrels

Goldenrod Corp Printco Industries, LLC TECO Manufacturing LLC

Materials-Handling Equipment: Forklifts & **Accessories**

Global Equipment Intl. LLC

Materials-Handling Equipment: Joggers, **Aerators**

Global Equipment Intl. LLC Griff Paper & Film

Materials-Handling Equipment: Load Turners

Global Equipment Intl. LLC Nordmeccanica NA

Materials-Handling Equipment: Manipulators Deacro Industries Ltd

Elite Cameron, Inc. Global Equipment Intl. LLC

Materials-Handling Equipment: Palletizing Deacro Industries Ltd

Elite Cameron, Inc. Global Equipment Intl. LLC IMS TECHNOLOGIES LAEM IMS - a brand of IMS TECHNOLOGIES

Materials-Handling Equipment: Pallets Elite Cameron, Inc.

Materials-Handling Equipment: Prefeeding Mahr Metering Systems

Materials-Handling Equipment: Shaft Pullers

Elite Cameron, Inc. Goldenrod Corp New Era Converting Machinery

Materials-Handling Equipment: Stacking

CMD Corporation Elite Cameron, Inc. **OLBRICH GmbH Pinnacle Converting Equipment**

Static Clean International

Materials-Handling Equipment: Transfer Cars Elite Cameron, Inc.

New Era Converting Machinery

Metallizing Machinery

Emerson and Renwick Ltd Kingsun Machinery Industrial Co., ltd Nordmeccanica NA

Metering/Coating Equipment

Buschman

ETI Converting Equipment

Griff Paper & Film Nordmeccanica NA **OLBRICH GmbH RD** Specialties

Micrometers

Jemmco, LLC **NDC** Technologies

Mahr Metering Systems Nordmeccanica NA

Moisturizing and DeCurling Equipment

CESCO American, LLC

Moisturizing Machinery: Water based

CESCO American, LLC

Napkin-Converting Equipment

Global Equipment Intl. LLC Griff Paper & Film

Pelletizers: Plastic

Davis-Standard, LLC

Jemmco, LLC Mahr Metering Systems

Perforators

Novanta

Flite Cameron, Inc. Jemmco IIC

PEARL

Pearl Technologies Inc. SCHOBER USA INC

Placemat Machines SCHOBER USA INC

Pouch Machinery

AZCO Corp. CMD Corporation Delta ModTech

LLBA

ELBA SPA

Griff Paper & Film Hudson-Sharp Mamata Enterprises, Inc. Modern Manufacturing Services, LLC Totani Corp/Totani America

Printing Equipment (including Noncontact,

Dampening, etc.)
Griff Paper & Film Simco-lon

Static Clean International

Printing Plate Equipment: Flexographic

Miraclon, Home of KODAK FLEXCEL Solutions

Printing Plates: Offset Lithographic Elite Cameron, Inc.

Printing Plates: Photopolymer

Miraclon, Home of KODAK FLEXCEL Solutions

Printing Presses: Bag

Paper Converting Machine Company (PCMC)

Printing Presses: Business Forms

ETI Converting Equipment Telstar Engineering

Printing Presses: Carton ETI Converting Equipment

Printing Presses: Digital

Comexi North America Inc Delta ModTech **IPCO USLLC** KURZ Transfer Products, LP

Paper Converting Machine Company (PCMC) **Telstar Engineering**

Printing Presses: Flexographic CESCO American, LLC

Comexi North America Inc Delta ModTech **ETI Converting Equipment**

Faustel Inc Global Equipment Intl. LLC Griff Paper & Film

Jennerjahn Machine

Kingsun Machinery Industrial Co., Itd Paper Converting Machine Company (PCMC) Printco Industries, LLC

Pro Tapes & Specialties, Inc.

Telstar Engineering
Windmoeller & Hoelscher Corp

Printing Presses: Inkjet Delta ModTech

KURZ Transfer Products, LP Paper Converting Machine Company (PCMC)

Printing Presses: Label Delta ModTech ETI Converting Equipment

Griff Paper & Film

Kingsun Machinery Industrial Co., ltd Paper Converting Machine Company (PCMC)

Telstar Engineering

Printing Presses: Letterpress

Griff Paper & Film

Printing Presses: Offset Lithography

Comexi North America Inc Griff Paper & Film Paper Converting Machine Company (PCMC)

Printing Presses: Rotogravure ETI Converting Equipment

Griff Paper & Film Kingsun Machinery Industrial Co., Itd OLBRICH GmbH Windmoeller & Hoelscher Corp

Printing Presses: Screen Delta ModTech Griff Paper & Film OLBRICH GmbH

Telstar Engineering

Printing Presses: Ticket & Tag Delta ModTech

Griff Paper & Film

Paper Converting Machine Company (PCMC)

Printing Presses: Tinters Printco Industries, LLC

Proof Presses Absolute Converting Solutions

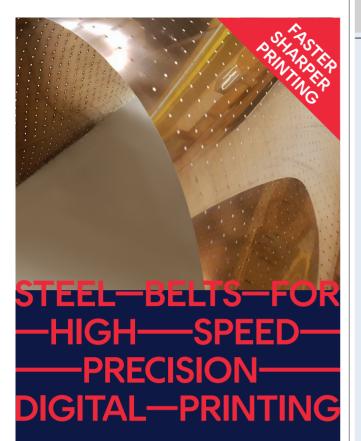
Pumps: Ink (including Vacuum & Centrifugal)

Mahr Metering Systems Printco Industries, LLC

Punchers (including Hole Punchers)

45

AZCO Corp. CESCO American, LLC Griff Paper & Film Hudson-Sharp



The drive for greater print productivity places new demands on press conveyors: as speeds increase, so does risk of vibration. As the world's leading manufacturer of high specification steel conveyor belts, we can help.

IPCO belts offer up to 6x better stability than plastic belts, and are precision engineered to the finest tolerances of thickness and straightness. Together with high precision belt tracking, this means the position of the print substrate is assured, and speeds can be maximized without compromising on quality.

- Maximum stability up to 6x less vibration vs. plastic belts.
- Precision engineered for complete flatness/straightness.
- High tensile strength resists stretching.
- Solid steel or perforated for vacuum systems.
- High precision belt tracking.
- 100+ years' experience in belt manufacturing.

Read more at ipco.com/print



See us at InPrint, Munich, Germany March, 15-17 · ICE Hall 5 · Stand 1856



Buvers' Guide

Modern Manufacturing Services, LLC Pearl Technologies Inc. SCHOBER USA INC

Registering Systems

Absolute Converting Solutions BST North America Delta ModTech **Telstar Engineering**

Rewind Equipment

AZCO Corp. CESCO American, LLC

Chase Machine & Engineering

CTC - A Quantum Design Product Line

Davis-Standard, LLC Deacro Industries Ltd

Delta ModTech

Dürr Systems, Inc.

Elite Cameron, Inc.

ETI Converting Equipment

Global Equipment Intl. LLC

GOEBEL IMS - a brand of IMS TECHNOLOGIES

Griff Paper & Film

Hudson-Sharp

IMS TECHNOLOGIES

Jennerjahn Machine

Martin Automatic Maxcess Intl

MTorres Diseños Industriales

Nordmeccanica NA

Pinnacle Converting Equipment

Powell Engineering Inc

Printco Industries, LLC Pyradia Inc.

Simco-lon

SRC Systems, Ltd.

Static Clean International

Supply55, Inc / NEPATA Converting Equipment

TECO Manufacturing LLC

Telstar Engineering Totani Corp/Totani America

Roll Changers

CTC - A Quantum Design Product Line Davis-Standard, LLC Simco-Ion Static Clean International

Telstar Engineering

Roll Cleaners

Davis-Standard, LLC Eaglewood Technologies, LLC Global Equipment Intl. LLC Paper Converting Machine Company (PCMC)

Simco-Ion



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Ultrasonic cleaning systems for:

- Anilox Rolls
- Anilox Sleeves
- Cylinders
- HP Indigo 20000/30000
- HP PageWide T240

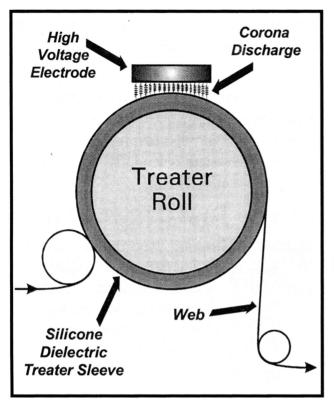
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Sonic Solutions

Static Clean International

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Life inside a corona treater is hell.

Dielectrics must withstand high frequency, high voltage discharge, plasma-induced ion bombardment, elevated temperature, and concentrated ozone. Even the slightest defect can result in premature failure.

We closely inspect each and every sleeve that goes out the door, and we guarantee our sleeves against immediate blowout on your treater.

That's why we can say, with full assurance...

"Our silicone sleeves are equal or superior to those supplied by the world's leading treater manufacturers."

We've been selling these treater sleeves for over 25 years now — in that long period of time, we have had only one or two sleeves fail on installation. 100% visual inspection is, indeed, very effective!

We guarantee these are the same high quality treater sleeves sold by OEMs worldwide — all at significant savings!

Product	Fits Roll OD*		Actual		Wall	Price per
Code	English	Metric	ID	Color	Thickness	Linear Inch
96152	1.5"	38 mm	35 mm	Orange	.080" (2.0 mm)	\$1.15
96202	2.0"	51 mm	46 mm	Orange	.080" (2.0 mm)	\$1.35
96252	2.5"	64 mm	59 mm	Orange	.118" (3.0 mm)	\$1.85
96302	3.0"	76 mm	70 mm	Orange	.080" (2.0 mm)	\$1.85
96402	4.0"	102 mm	95 mm	Orange	.080" (2.0 mm)	\$2.25
96602	6.0"	152 mm	141 mm	Orange	.095" (2.4 mm)	\$3.15
96802	8.0"	203 mm	190 mm	Orange	.102" (2.6 mm)	\$4.55

^{*}These sleeves will fit any treater roll OD within +/- 0.125" (3 mm) of listed size.

Wall thickness variance: +/-.006" Hardness (Shore A): 70-80 Dielectric Constant: 4-5 Dielectric Strength: 250 v/mil

www.accudynetest.com

Diversified Enterprises, 101 Mulberry St., Suite 2N, Claremont, NH 03743 Phone 800-833-4644 or 603-543-0038; fax 603-543-1334; email rsmith@accudynetest.com

Roll Coaters

ETI Converting Equipment

PNT (People and Technology) Printco Industries, LLC

Roll Converting Machines: Toilet & Towel

Elite Cameron, Inc. Griff Paper & Film

Roll Feed Machinery

AZCO Corp. Delta ModTech **Pinnacle Converting Equipment** SCHOBER USA INC

Roll Handling Systems

AZCO Corp. Comexi North America Inc **Deacro Industries Ltd** Dürr Systems, Inc. Elite Cameron, Inc. GOEBEL IMS – a brand of IMS TECHNOLOGIES Goldenrod Corp IMS TECHNOLOGIES Jennerjahn Machine MTorres Diseños Industriales New Era Converting Machinery Nordmeccanica NA

Pinnacle Converting Equipment

SPS Ideal Solutions, Inc.

Roll Stands

AZCO Corp. CESCO American, LLC CMD Corporation CTC - A Quantum Design Product Line Elite Cameron, Inc. Global Equipment Intl. LLC Hudson-Sharp Jemmco, LLC Jennerjahn Machine KTI - A Quantum Design Product Line Modern Manufacturing Services, LLC MTorres Diseños Industriales Pinnacle Converting Equipment

Powell Engineering Inc Printco Industries, LLC

SPS Ideal Solutions, Inc. TECO Manufacturing LLC

Roll Wrapping Machinery: Automatic

Elite Cameron, Inc. Global Equipment Intl. LLC Jennerjahn Machine

Roller Coverings



American Roller Co.

Diversified Enterprises Finzer Roller, Inc INTEGRITY ROLLER SERVICES Jemmco, LLC Pillar Technologies Rol-Tec

Roller Plating: Chrome, Copper, etc.

Mirror Polishing & Plating Co Inc. **Precision Roll Solutions**

Rollers: Printing
American Roller Co.

Finzer Roller, Inc INTEGRITY ROLLER SERVICES Jemmco, LLC **Precision Roll Solutions**

Printco Industries, LLC

Rolls: Anilox/Metering
INTEGRITY ROLLER SERVICES New Era Converting Machinery Precision Roll Solutions

Printco Industries, LLC

Rolls: Backing

INTEGRITY ROLLER SERVICES Jemmco, LLC **Precision Roll Solutions** Printco Industries, LLC

Rolls: Cooling

American Roller Co. CESCO American, LLC INTEGRITY ROLLER SERVICES New Era Converting Machinery **Precision Roll Solutions** Tokuden Inc

Rolls: Corona Treating

American Roller Co. Corotec Corp Griff Paper & Film

INTEGRITY ROLLER SERVICES Jemmco, LLC Pillar Technologies

Precision Roll Solutions QC Electronics Inc.

Rolls: Embossing

Alliance Machine and Engraving LLC GOEBEL IMS - a brand of IMS TECHNOLOGIES Griff Paper & Film IMS TECHNOLOGIES INTEGRITY ROLLER SERVICES Mirror Polishing & Plating Co Inc.

PRECISION ROLL SOLUTIONS

Precision Roll Solutions SCHOBER USA INC

Rolls: Engraved

Alliance Machine and Engraving LLC Mirror Polishing & Plating Co Inc. New Era Converting Machinery **Precision Roll Solutions** Tokuden Inc

Rolls: Expander

New Era Converting Machinery
Precision Roll Solutions

Rolls: Heating

American Roller Co. CESCO American, LLC INTEGRITY ROLLER SERVICES **Precision Roll Solutions** Tokuden Inc

Rolls: Idler

American Roller Co.

CTC - A Quantum Design Product Line

Dover Flexo Electronics INTEGRITY ROLLER SERVICES Jemmco, LLC

Pillar Technologies **Precision Roll Solutions**

Printco Industries, LLC

Rol-Tec Tokuden Inc

Rolls: Perforating

Alliance Machine and Engraving LLC

FINZER ROLLER

Finzer Roller, Inc Jemmco, LLC **Precision Roll Solutions SCHOBER USA INC**

Rolls: Spreader

American Roller Co. INTEGRITY ROLLER SERVICES New Era Converting Machinery Precision Roll Solutions

Rol-Tec

Rolls: Tensioning

Dover Flexo Electronics Finzer Roller, Inc

Modern Manufacturing Services, LLC

Precision Roll Solutions

Rolls: Vacuum

Innovative Machine Corp **Precision Roll Solutions**

Safety Equipment

Maxcess Intl Novation Inc

Salvage Machine: Paper & Plastic **Pinnacle Converting Equipment**

Saturating Machines

CESCO American, LLC

Scales

Baldwin Vision Systems **FMS Force Measuring Systems**

Scanning Equipment

Applied Rigaku Technologies, Inc.

Baldwin Vision Systems BST North America **NDC** Technologies

Scoring Machines (including Cutters &

Creasers)

CESCO American, LLC Griff Paper & Film Rollem International

Sealing Machines

CMD Corporation Delta ModTech **ELBA SPA** Pillar Technologies SCHOBER USA INC

Shafts & Cores

Elite Cameron, Inc. Goldenrod Corp Jemmco, LLC Maxcess Intl Northcore Industries, Inc SPS Ideal Solutions, Inc.

Sheeters: Knife & Rotary Knife

AZCO Corp.

Kingsun Machinery Industrial Co., Itd Pinnacle Converting Equipment

Voorwood

Shredders

Blower Application Company, Inc. Jemmco, LLC

Shrink Equipment

Griff Paper & Film Kingsun Machinery Industrial Co., Itd Simco-Ion

Static Clean International

Sleeves: Printing **Precision Roll Solutions** Pro Tapes & Specialties, Inc.

Sleeves: Roll

American Roller Co.

Goldenrod Corp INTEGRITY ROLLER SERVICES Jemmco, LLC

Precision Roll Solutions

Pro Tapes & Specialties, Inc.

Sleeves: Slitter Jemmco, LLC

Pro Tapes & Specialties, Inc.

Slitter Positioning Systems

Catbridge Machinery Davis-Standard, LLC



Deacro Industries Ltd **Dienes Corporation** Elite Cameron, Inc. Griff Paper & Film

IMS TECHNOLOGIES Jemmco, LLC LAEM IMS - a brand of IMS TECHNOLOGIES

Parkinson Technologies Voorwood

Slitter-Rewinders: Center Winders

ASHE Converting Equipment
Associated Machine Design, Inc AZCO Corp.



Catbridge Machinery

CESCO American, LLC
Chase Machine & Engineering Comexi North America Inc

CTC - A Quantum Design Product Line

Davis-Standard, LLC **Deacro Industries Ltd** Elite Cameron, Inc.

Global Equipment Intl. LLC GOEBEL IMS - a brand of IMS **TECHNOLOGIES**

Griff Paper & Film IMS TECHNOLOGIES Innovative Machine Corp Jemmco, LLC Jennerjahn Machine

Kingsun Machinery Industrial Co., ltd KTI - A Quantum Design Product Line LAEM IMS - a brand of IMS TECHNOLOGIES

Parkinson Technologies

Pinnacle Converting Equipment

SRC Systems, Ltd.

Supply55, Inc / NEPATA Converting Equipment

Voorwood

Slitter-Rewinders: Combination

ASHE Converting Equipment AZCO Corp.

Catbridge Machinery

CESCO American, LLC

Chase Machine & Engineering

Comexi North America Inc Davis-Standard, LLC

Deacro Industries Ltd Delta ModTech

Elite Cameron, Inc.

Global Equipment Intl. LLC

GOEBEL IMS - a brand of IMS TECHNOLOGIES

Griff Paper & Film

IMS TECHNOLOGIES

Jemmco, LLC

Jennerjahn Machine

Kingsun Machinery Industrial Co., ltd

LAEM IMS - a brand of IMS TECHNOLOGIES Modern Manufacturing Services, LLC

Parkinson Technologies

Pro Tapes & Specialties, Inc.

SRC Systems, Ltd. Supply55, Inc / NEPATA Converting Equipment Voorwood

Slitter-Rewinders: Surface Rewind

ASHE Converting Equipment Associated Machine Design, Inc

AZCO Corp.

Catbridge Machinery

CESCO American, LLC **Chase Machine & Engineering**

Comexi North America Inc

Davis-Standard, LLC

Deacro Industries Ltd

Elite Cameron, Inc.

Global Equipment Intl. LLC GOEBEL IMS - a brand of IMS

TECHNOLOGIES Griff Paper & Film

IMS TECHNOLOGIES

Jemmco, LLC

Jenneriahn Machine

Kingsun Machinery Industrial Co., Itd LAEM IMS - a brand of IMS TECHNOLOGIES

Parkinson Technologies

Pinnacle Converting Equipment

Pro Tapes & Specialties, Inc.

SRC Systems, Ltd.

Supply55, Inc / NEPATA Converting

Equipment

Slitting Units

AZCO Corp.

Catbridge Machinery Chase Machine & Engineering

Davis-Standard, LLC

Dienes Corporation



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Elite Cameron, Inc.

Global Equipment Intl. LLC GOEBEL IMS - a brand of IMS TECHNOLOGIES Griff Paper & Film IMS TECHNOLOGIES Jemmco, LLC

LAEM IMS - a brand of IMS TECHNOLOGIES Maxcess Intl

New Era Converting Machinery Pinnacle Converting Equipment PNT (People and Technology) Printco Industries, LLC

Rollem International SCHOBER USA INC

SRC Systems, Ltd. Supply55, Inc / NEPATA Converting Equipment

Telstar Engineering

Slitting, Nonrewinding Machines: Single-Knife Cutters

AZCO Corp. Elite Cameron, Inc. Global Equipment Intl. LLC Griff Paper & Film Pinnacle Converting Equipment Pro Tapes & Specialties, Inc. **Rollem International** Supply55, Inc / NEPATA Converting Equipment

Slotting Machinery Griff Paper & Film

Spectrophotometers



Applied Rigaku Technologies, Inc. **Baldwin Vision Systems**

Splicers/Pasters (including Butt, Flying & Lap)

CESCO American, LLC **Chase Machine & Engineering** CTC - A Quantum Design Product Line Davis-Standard, LLC Dürr Systems, Inc.

KTI - A Quantum Design Product Line Martin Automatic MTorres Diseños Industriales New Era Converting Machinery Pinnacle Converting Equipment

Spraying Equipment CESCO American, LLC Mahr Metering Systems

Stamping Machines (including Hot & Cold Stamping) Delta ModTech

Kingsun Machinery Industrial Co., Itd KURZ Transfer Products, LP

Stands: Unwind & Rewind

AZCO Corp. CESCO American, LLC

CTC - A Quantum Design Product Line Davis-Standard, LLC

Deacro Industries Ltd Dürr Systems, Inc.

Elite Cameron, Inc. GOEBEL IMS – a brand of IMS **TECHNOLOGIES**

Hudson-Sharp IMS TECHNOLOGIES Jemmco, LLC

KTI - A Quantum Design Product Line Maxcess Intl

MTorres Diseños Industriales New Era Converting Machinery **OLBRICH GmbH**

Pinnacle Converting Equipment

Printco Industries, LLC **Telstar Engineering**

Static Eliminators

Jemmco, LLC Meech International



Static Clean International TAKK Industries

Static Measurement Equipment

Jemmco IIC Meech International Simco-lon Static Clean International



TAKK Industries

Step & Repeat Machines CESCO American, LLC Delta ModTech

Storage Racks (including Cylinders, Rolls & Platen)

SPS Ideal Solutions, Inc.

Stretch-Film Wrapping Equipment Kingsun Machinery Industrial Co., ltd

Surface-Treating Equipment (including Corona, Flame, Ozone & Plasma)

3DT LLC - Representative of SOFTAL in North America Corotec Corp Enercon Industries Corp

Treater Sleeves

Life inside a corona treater is hell.

We closely inspect each and every sleeve that goes out the door, and we guarantee against immediate blowout. That's why we can say with full assurance...

"Our silicone sleeves are equal or superior to those of any other supplier."

We guarantee these are the same high quality sleeves sold by OEMs at significant savings!

Diversified Enterprises, Claremont, NH 800-833-4644 or (603) 543-0038 accudynetest.com/treater_sleeves.html

Griff Paper & Film Jemmco, LLC Pillar Technologies QC Electronics Inc. Vetaphone North America

Tabbing Machines

Jennerjahn Machine Novation Inc.

Industrial Physics

Take-Off Units CESCO American, LLC **Pinnacle Converting Equipment**

Testing Equipment: Hardness Testing Diversified Enterprises

Testing Equipment: Linear or Rotary Speed

Diversified Enterprises Industrial Physics **NDC** Technologies

Testing Equipment: Quality of Materials & **Products, Including Instruments**

3DT LLC - Representative of SOFTAL in North America

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Unwinding Machines: Combination Surface

Center

Associated Machine Design, Inc.

Associated Machine Design, Inc

AZCO Corp.

Catbridge Machinery

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Jemmco IIC

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Powell Engineering Inc Printco Industries, LLC

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Chase Machine & Engineering Davis-Standard, LLC

Deacro Industries Ltd Elite Cameron, Inc. Faustel Inc

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Winding Machines: Shafted

ASHE Converting Equipment Associated Machine Design, Inc AZCO Corp. Catbridge Machinery CESCO American, LLC Chase Machine & Engineering Deacro Industries Ltd Delta ModTech Elite Cameron, Inc. Faustel Inc

GOEBEL IMS - a brand of IMS **TECHNOLOGIES** Griff Paper & Film

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Jennerjahn Machine LAEM IMS - a brand of IMS TECHNOLOGIES

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Computer Software or Systems: Quality Systems

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Consultants: Certification

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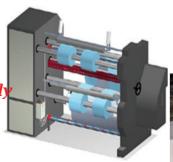
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The WISE is awarded to women working in the roll-to-roll converting industry and intended to commend those who have overcome significant challenges, invested in STEM degrees and continue to make important contributions to the industry. Recipients receive funds to pay down student debt.

More donations are needed to fund an endowment for the WISE program to ensure women working in the web-converting field will continue to receive aid. A goal of \$100,000 has been set, with a Fall 2022 deadline. Levels of support include Diamond Sponsor (\$10,000+), Gold Sponsor (\$5,000), Silver Sponsor (\$1,000) and Friends of the AIMCAL Scholarship

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New Online Gravure Basics Course Available on AIMCAL Website

The Gravure Basics course was created to familiarize newcomers to the gravure industry with the terms and components used in the gravure process. The online course is available 24/7 and is comprised of 13 videos (8.5 hours), 12 quizzes and 14 downloads.

Videos are by gravure industry experts and each is preceded by a downloadable PDF file of the Power-Point slides used in each presentation. The first video is an overview of the gravure process and industry; it contains information that is explained in more detail in the next 12 topic-specific videos, which were recorded from a 2022 webinar series.

Q&A from the webinars is included in the videos;

adding the answers from the speakers gives relevant information. The quizzes help reinforce the information presented, and a Certificate of Completion is available for download after all course elements have been completed.

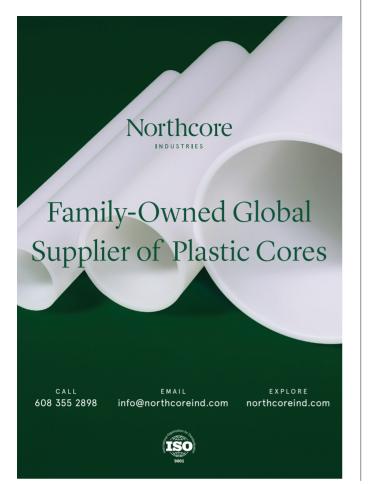
This course and gravure textbooks are available at www.aimcal.org (click on "Resources," then pick "Products"). You also will see more technical training courses and other products that are offered by AIMCAL.

Join Now and Receive Pro-rated Pricing

Apply now for AIMCAL membership and all your co-workers will gain access to an extensive array of member resources for the remainder of 2022. Prices are pro-rated for new members (if your company was not a member in 2021).

Member benefits include an individual profile for each employee, an online member "Community" forum, Ask AIMCAL business leads, access to the AIMCAL TV Network (more than 225 technical presentations), access to more than 10 years of Conference Proceed-





AIMCAL ACTIVITIES

ings, committee involvement in your industry segment, technical training, marketing, networking, member pricing for events, global market research reports, inclusion in the *AIMCAL SourceBook* and the opportunity to present live webinars.

Learn about member benefits at www.aimcal. org (click on "Membership") or contact Tim Janes, AIMCAL member outreach director, at 803-948-9469 or tim@aimcal.org.

Mentor Program Connects Newcomers with Veterans

AIMCAL's Mentor Program helps newcomers to the industry expand their knowledge and develop their careers by pairing them with industry veterans, according to expertise and interest areas. To share your experience or be matched with a mentor, sign up at www.aimcal.org/AIMCAL/Events/2021-R2R-USA/MentorProgram.aspx.

LEADERS IN CONVERTING



Pinnacle Converting Equipment relocates to a New, State of the Art Manufacturing Facility

Pinnacle Converting Equipment is a leading manufacturer of various types of Converting Machines. For the last 26 years, Pinnacle has been manufacturing converting equipment such as slitters, rewinders, sheeters, and other custom machinery.

Pinnacle built equipment is known to be both innovative and rugged. Our machines provide years of service in industrial environments while at the same time yielding a low cost of ownership.

Our converting machines can be found in a variety of industries, including healthcare/life sciences, construction, automotive, consumer products, packaging, high-tech, energy and battery facilities. Pinnacle also incorporates "best in class" components into our machines, including inspection devices, printers, and other pioneering technologies. A sampling of Pinnacle's technology includes high-speed,



rolled wet wipe machines for retail and commercial canister applications, and high-tech single use bio-reactor bags to wide web nonwovens and geotextiles.

Pinnacle operates as an ISO 9001:2015 certified manufacturer in our expanded facility located in Charlotte, NC.

Please feel free to contact Pinnacle and discuss your project needs or to schedule a visit. Our team of dedicated, technical experts will help develop a project scope that configures the machine to your exact needs. For more information on Pinnacle, please contact Mark Shanahan at mark@pinnacleconverting.com, visit www.pinnacleconverting.com or call 704.376.3855.



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